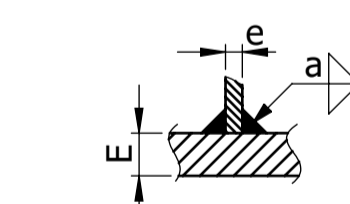
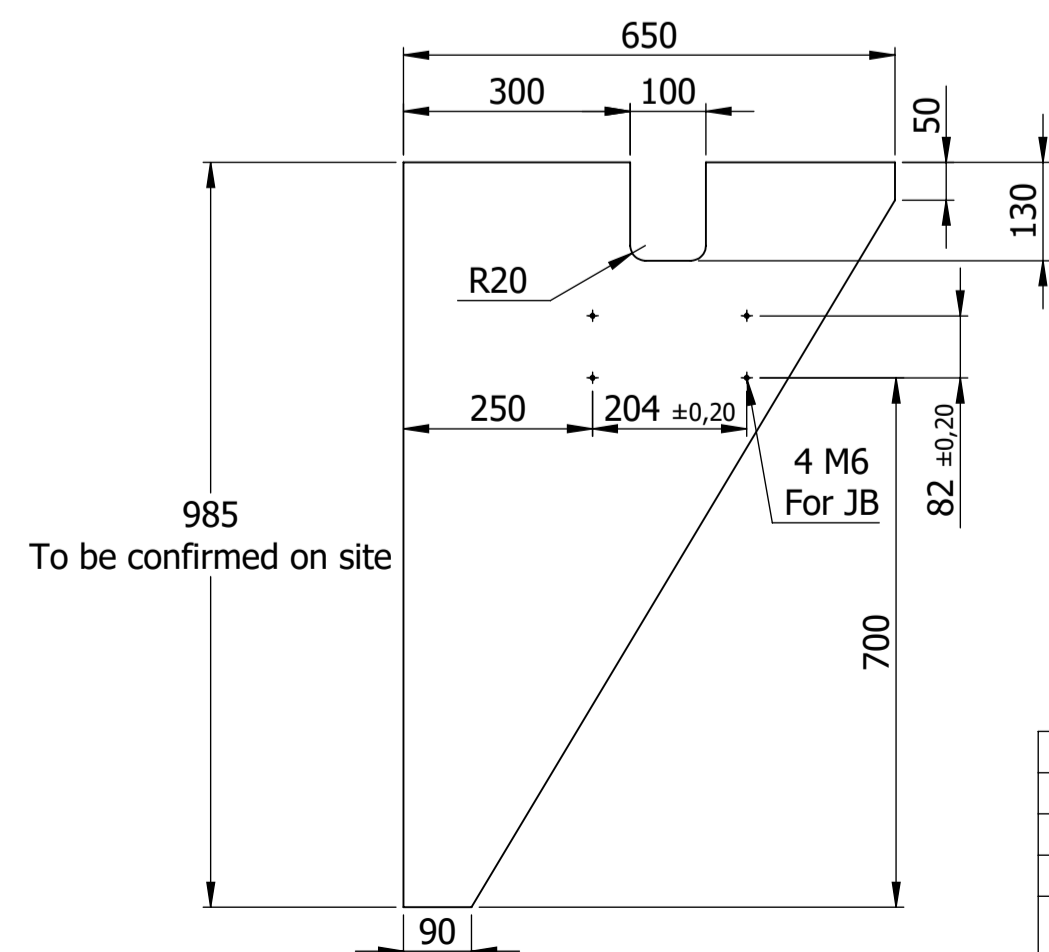
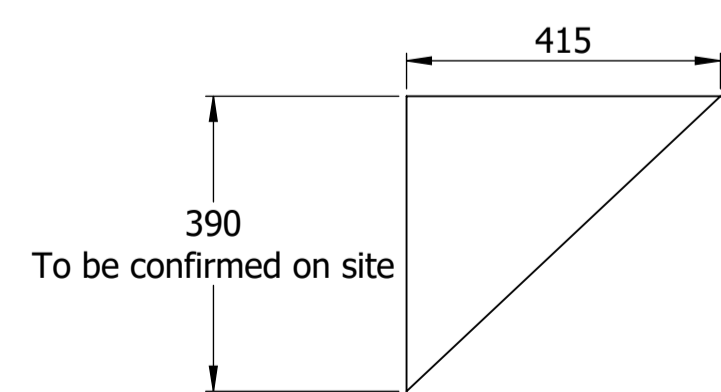
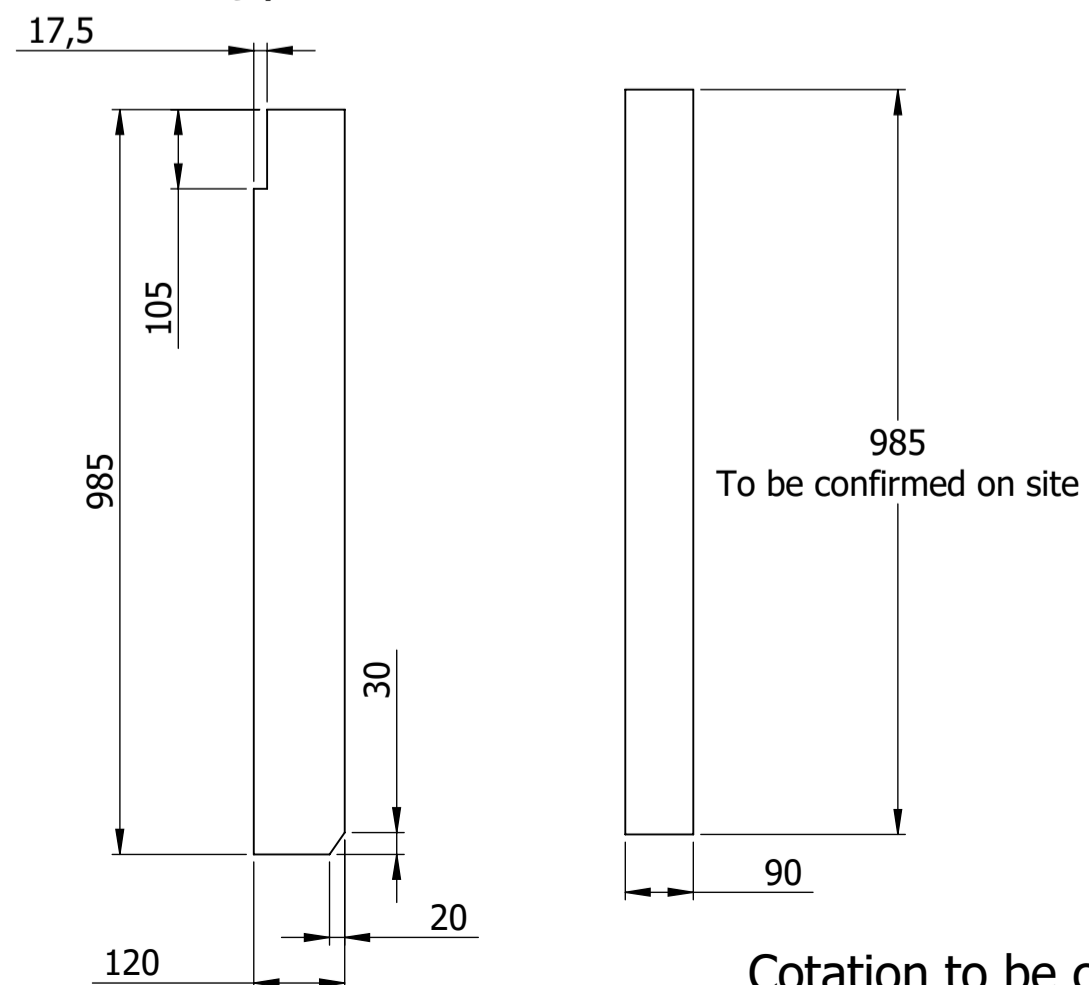


Gusset 1
Thk 10
Qty 1

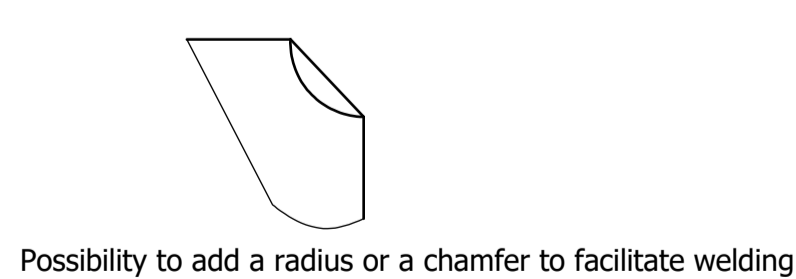
Gusset 2
Thk 10
Qty 1

Gusset 4
Thk 10
Qty 1



NOTA:
Without specific indication:
Welds dimensions: $\lambda a = 0.7 \times \text{minimum thickness}$
Quality class following NFE 52.109 : B2

Welding gussets



NOTA:
* Welds are continuous and sealed unless otherwise indicated
* Refer to welding notebook.

* General tolerances without specific indication: ISO 2768 mK
* General tolerances for welding construction without specific indication: NF EN ISO 13920 A - E

* General roughness unless otherwise indicated: Ra 12,5 (Gross)

* No painting on : - Threaded holes and threads

Cotation to be confirmed on site : cotation theoritical according to weld

35	AH36	SC	0°	
30	AH36	FC	0°	
15	AH36	SC	0°	
10	AH36	FC	0°	
Gross thickness	Material	Category	Temperature KCV	Comments
According to BV NR216				
Category : SP: Special category / FC: First category / SC: Second category				

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4	-	See folio 1	-	See folio 1	See folio 1
REV.	DATE	MODIFICATION	AUTHOR	CHECKED	APPROVED
PROJECT					
57-IFR-23					
Treuil Grand Fond N/O Pourquoi Pas ?					
TITLE					
DRUMS					
WIRE ROPE STORAGE DRUM					
Chassis					
SCALE					
1:10	SIE	A1	NUMBER	854 M 1101	
CUSTOMER REF:					
Jouvence du N/O « Pourquoi Pas »					
SHEET 1 OF 1					